

Zander Aachen Applications



ZANDER



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SAFETY

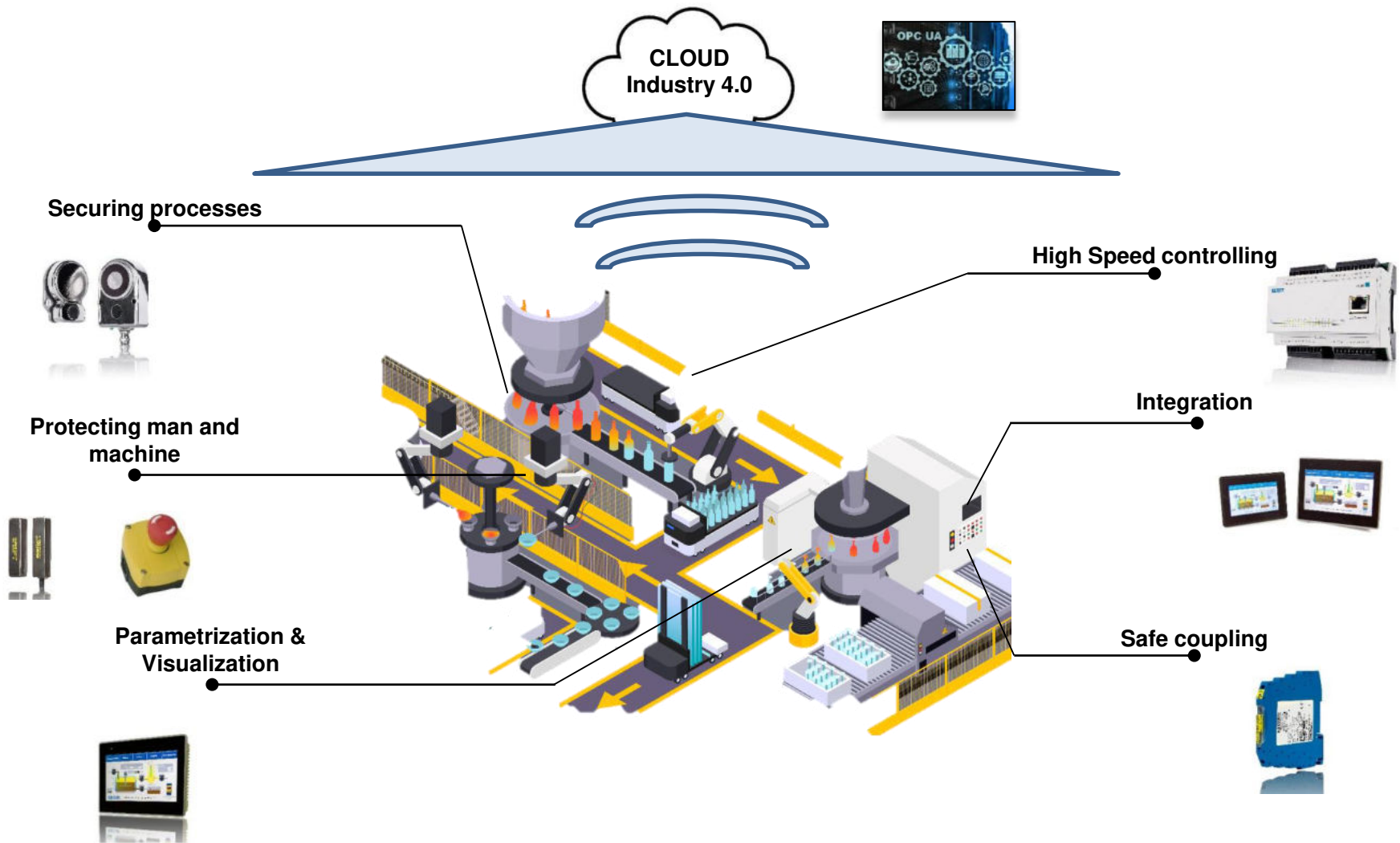


AUTOMATION

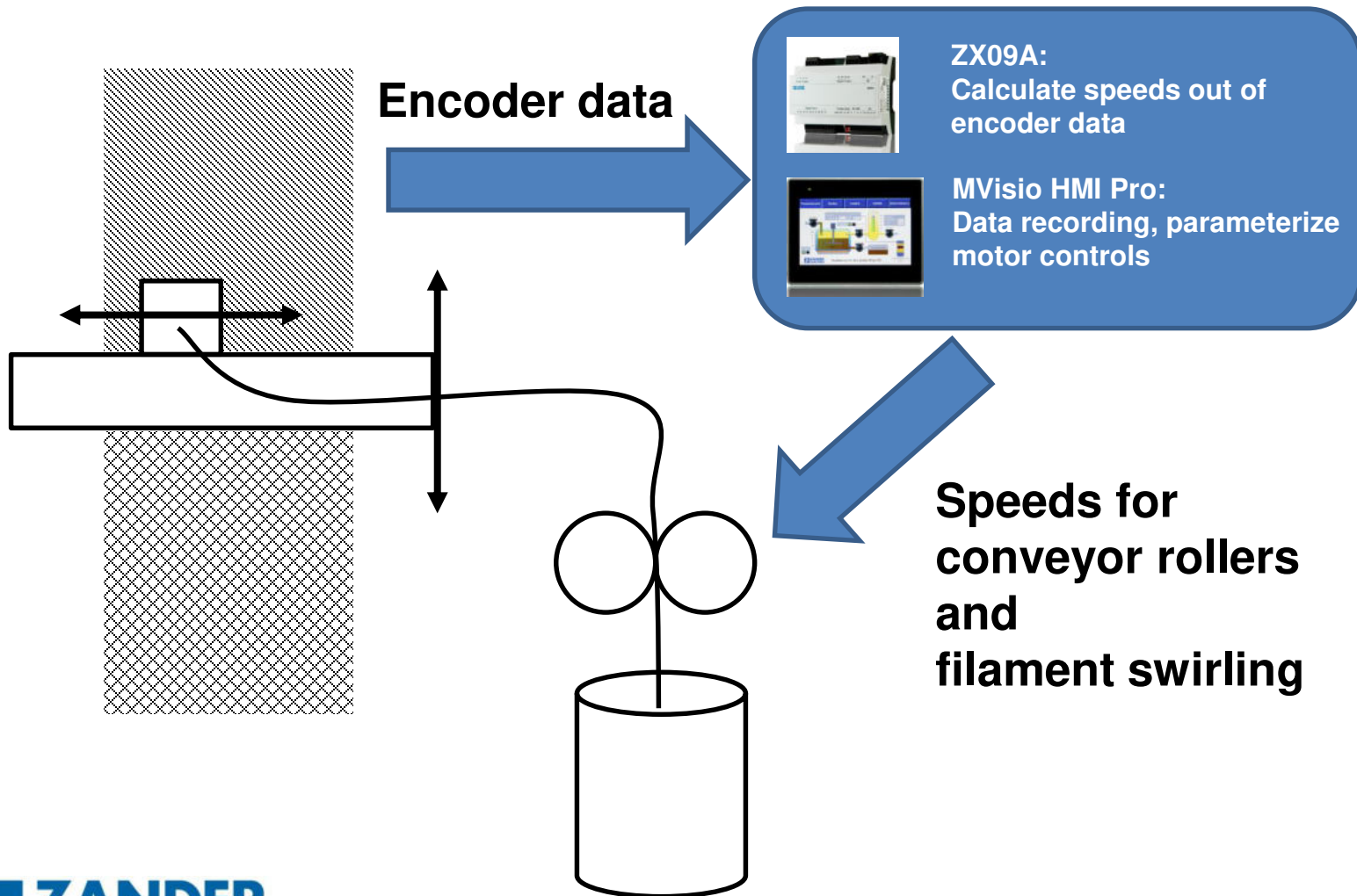


ENGINEERING

Zander Aachen – products in field



Application 1: Conveyor rollers for | in textile industry



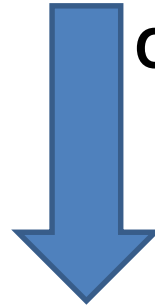
The Zander solution

Encoder data



- Zander controller ZX09A
 - Recording the SSI encoder data
 - Calculating the conveyor speed
 - Transmission to the HMI

Conveying speed



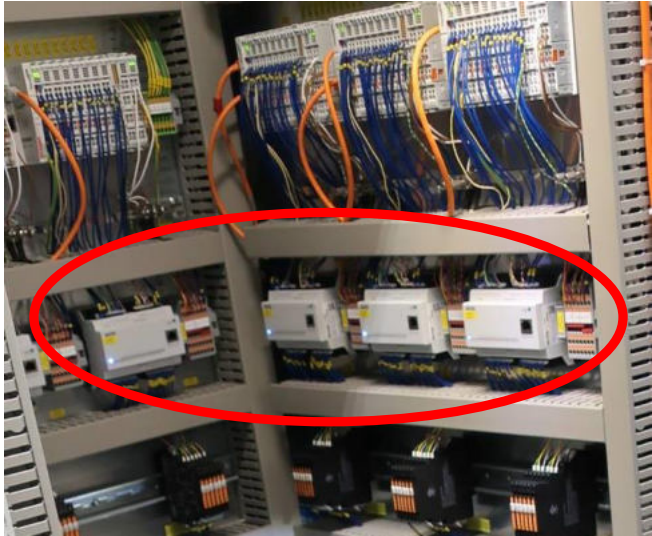
Speeds



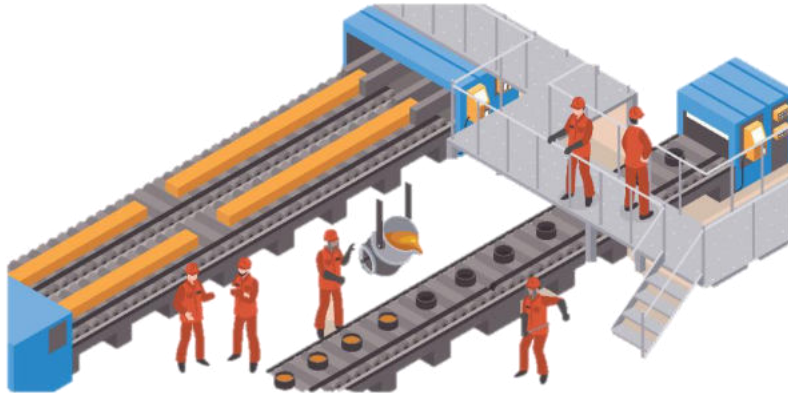
- HMI MVisio 7 Pro
 - Recording the ZX09A data
 - Calculating the speeds
 - Dependent on parameterization
 - Parameterization (diameter of the rolls)
 - Control of the motors



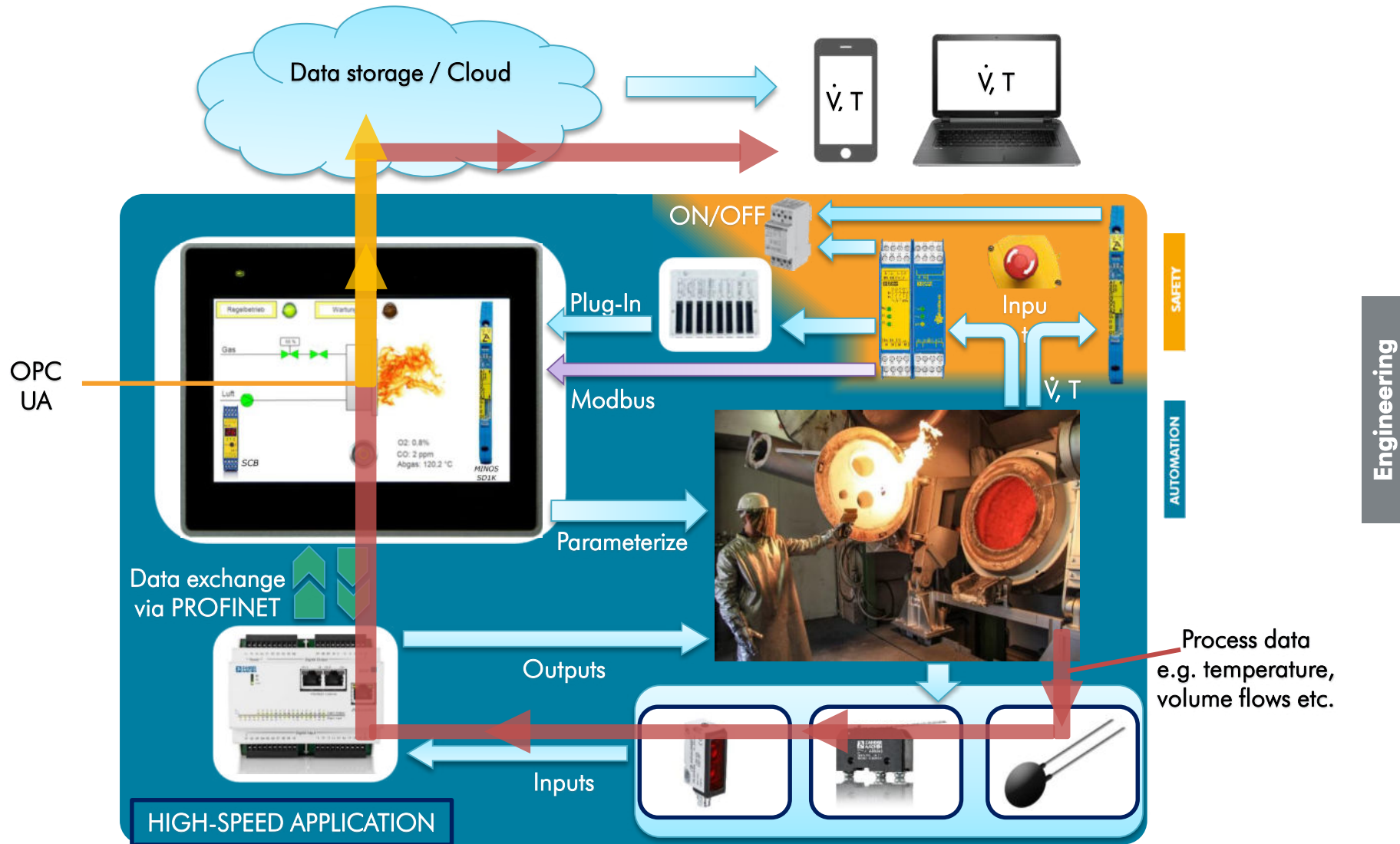
Application 2: Control tasks in a rolling mill in steel industry



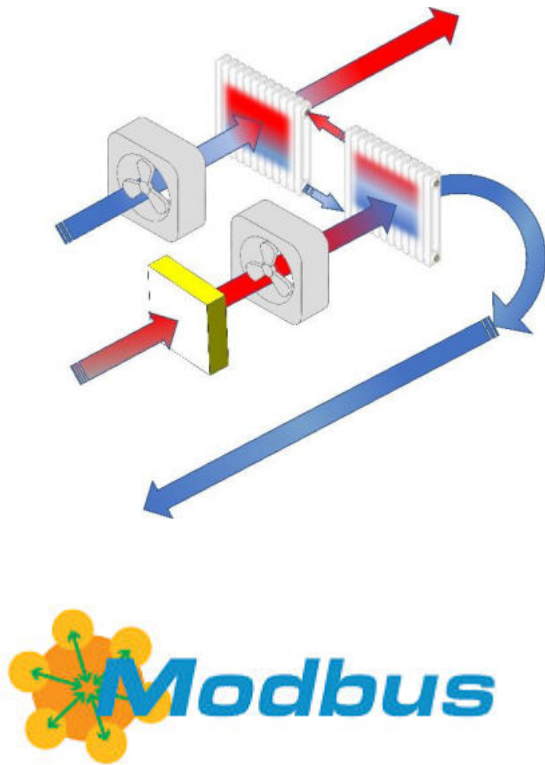
- Motor control in a rolling mill
 - Manual operation of the plant with multiple ZX20T
 - Controllers integrated in control cabinet
 - Control of multiple high-power converters
 - Sensing and processing of the used materials
 - Highly accurate and synchronous signal generation



Outlook - complete integration Safety & Automation



Application 3: Control and regulation system for air conditioners



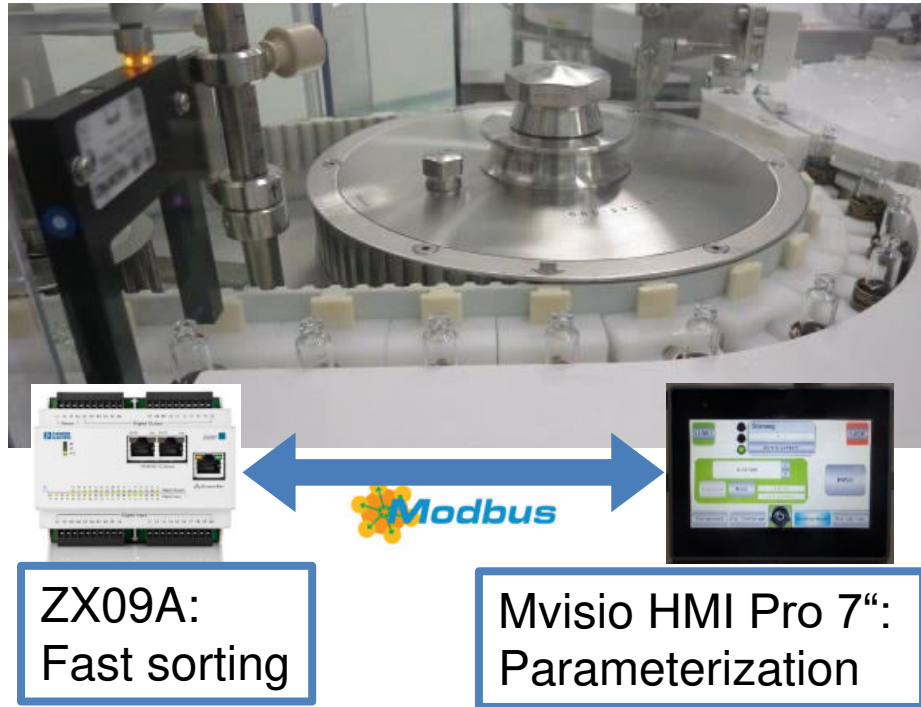
- Control system with visualization
 - Remote maintenance
 - Temperature and humidity control
 - 16 combinable control modes
 - PID controller
 - Trend display for monitoring and commissioning
 - Error history with real time clock
 - Password protected profiles
 - Language conversion
 - Device connection via Modbus

The compact solution

- HMI MVisio 5 Pro + MVisio I/O-Modul
 - High communication capability enables remote maintenance and device connection
 - OPC UA and Modbus capable
 - Visualization Manager enables flexible visualization
 - Trend displays, digital twin, user interfaces
 - Versatile software tool CoDeSys allows every customer request to be met
 - Controller function block, templates for error manager, password protected profiles and language switching



Application 4: Sorting system for pharmaceutical products



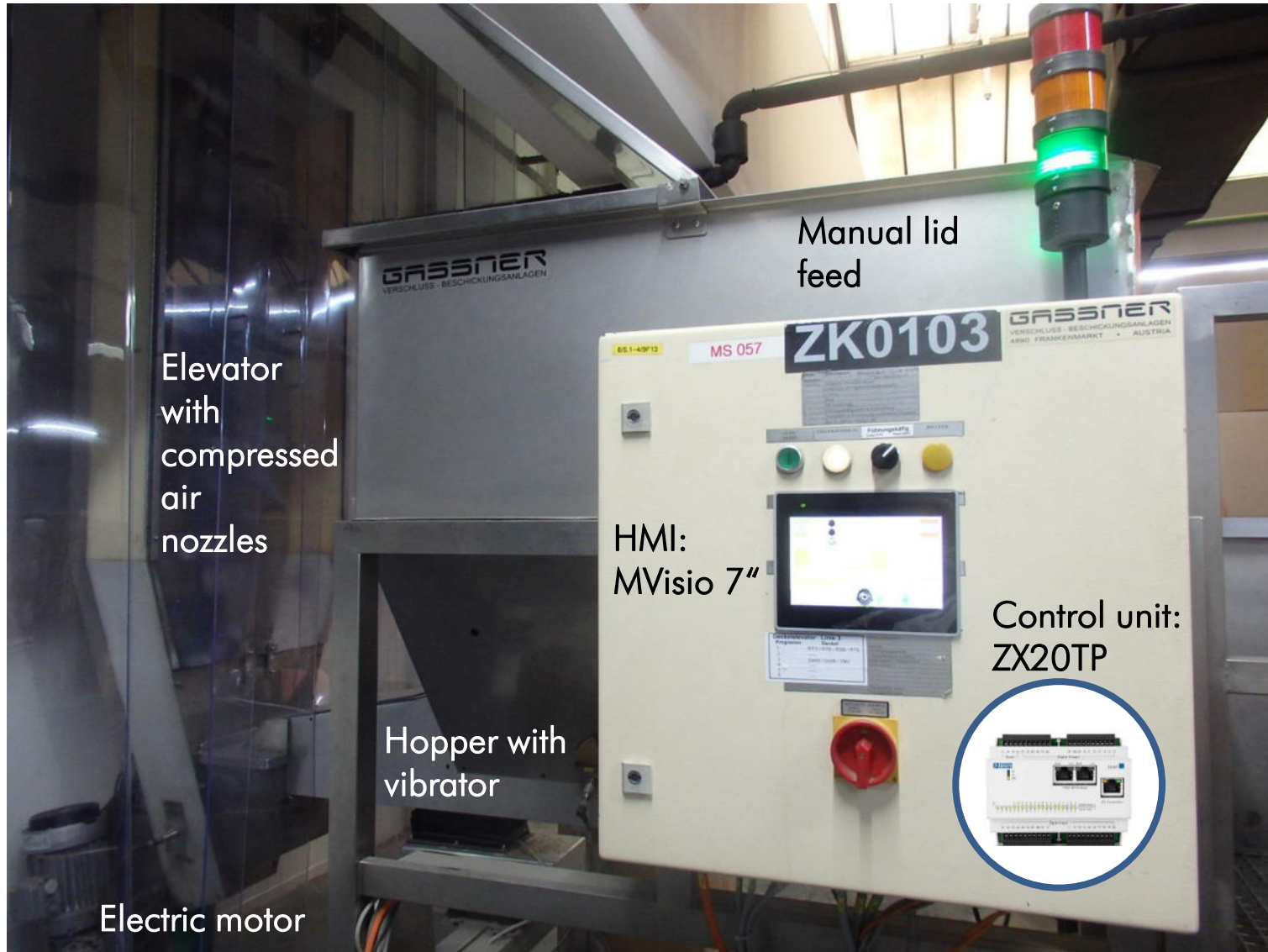
- Sorting system with visualization
 - Analog level sensors
 - Fast sorting tasks in ZX09A
 - Parameterization in MVisio HMI 7 Pro
 - Fast level control in 3 different measuring modes
 - Measurement visualization for monitoring and commissioning
 - Error history with real time clock
 - Device connection via Modbus

Application 5: Retrofit for Zentis in food industry

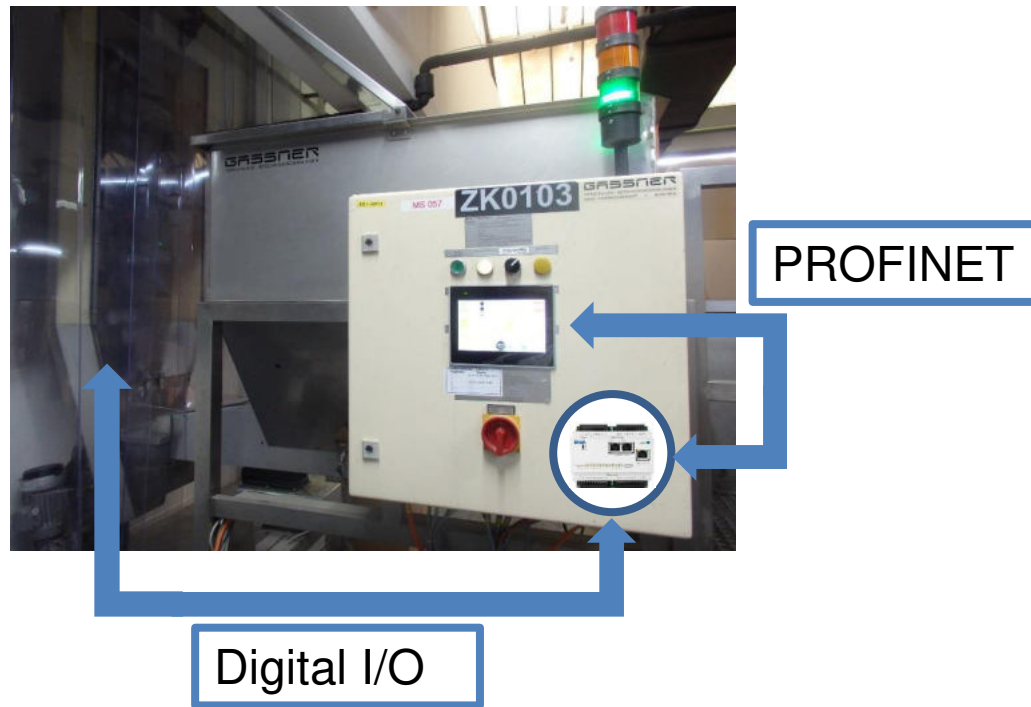
- Task: Retrofit of the lid-elevator
 - The lid-elevator takes care of feeding the lids for the screwing
 - Special difficulty: The lids must be fed in a predetermined position
- Reason: Outdated plant
 - Difficulties in procuring spare parts
 - Declining performance
 - Outdated technology



Setup of the plant



The solution by Zander Aachen



- Replace the slow process-based controllers with a **fast** FPGA-based controller ZX20TP
- Replacement of physical control elements with the **flexible** HMI MVisio 7"
- Enabling new operating options, such as **individual parameterization**, with the MVisio 7"



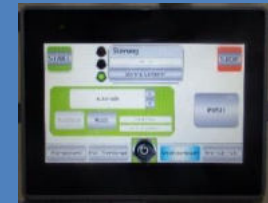
Software instead of hardware - Increased flexibility

ZX20T



- Higher selectivity
- No jitter
- Real-time processing
- Reliable and parallel processing thanks to FPGA technology

MVisio 7"



- Process visualization
- Fast diagnosis of the state of the plant
 - Identification by error messages
- Reduction of I/Os and thus additional hardware
- Enabling parameterization
- Options for restricting access
- Unlimited selection of system programs

Application 6: Modernisation of the system of a chemistry- and recycling center

- **Task: Modernisation of an outdated deblistering plant**
 - A continuous flow of cuvettes must be sorted and recycled accordingly
 - The challenge: A constantly growing number of cuvettes must be received, automatically identified, automatically sorted and recycled
- **Reason:**
 - Outdated, unreliable plant
 - Outdated technique
 - Unreliable and declining performance
 - Difficulty in procuring spare parts
 - The necessity for automatic recognition and sorting
 - Preparation for a steadily increasing throughput
 - High flexibility due to growing product variety



Modernisation of the system of a chemistry- and recycling center



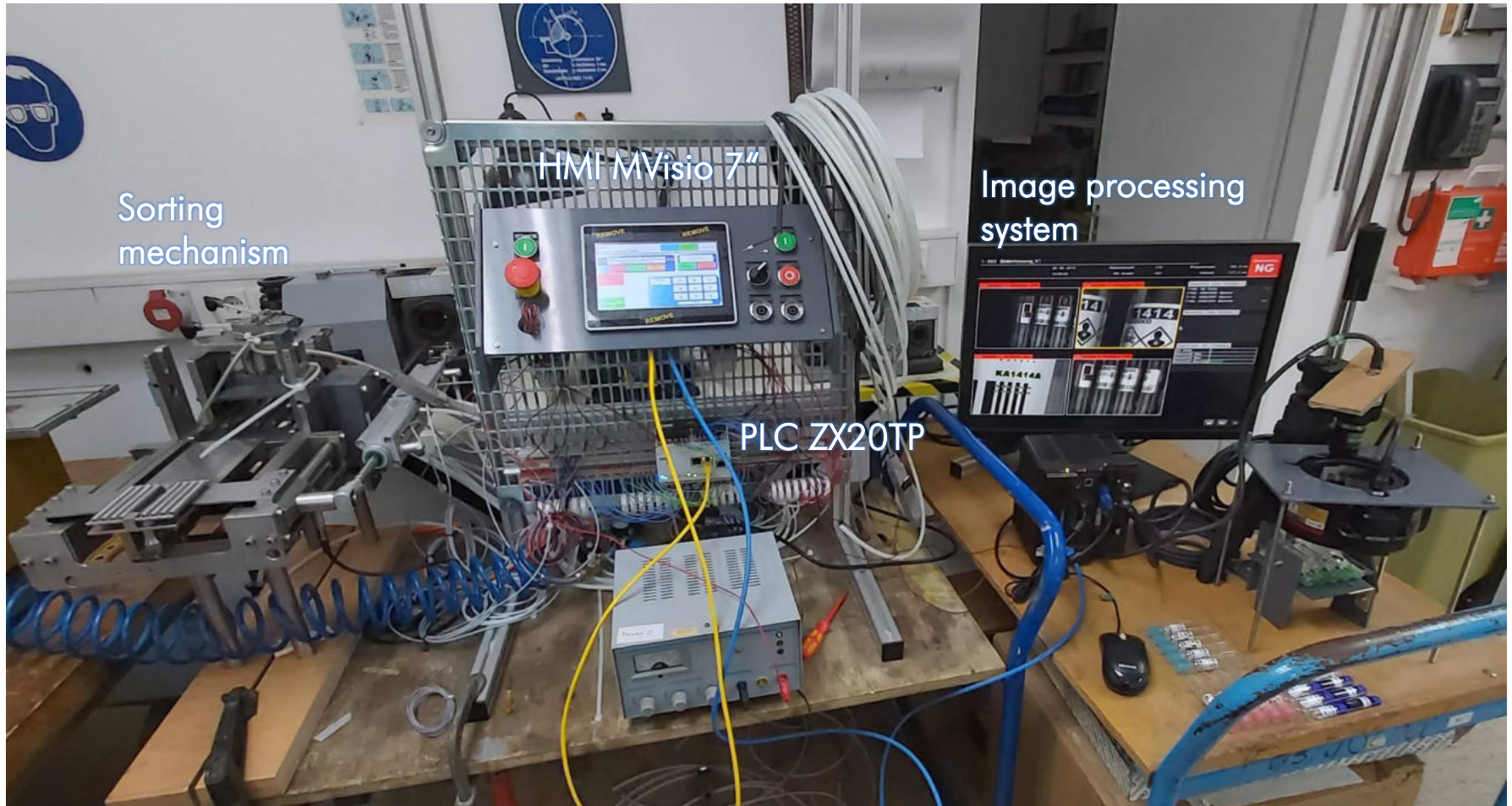
High Speed controlling



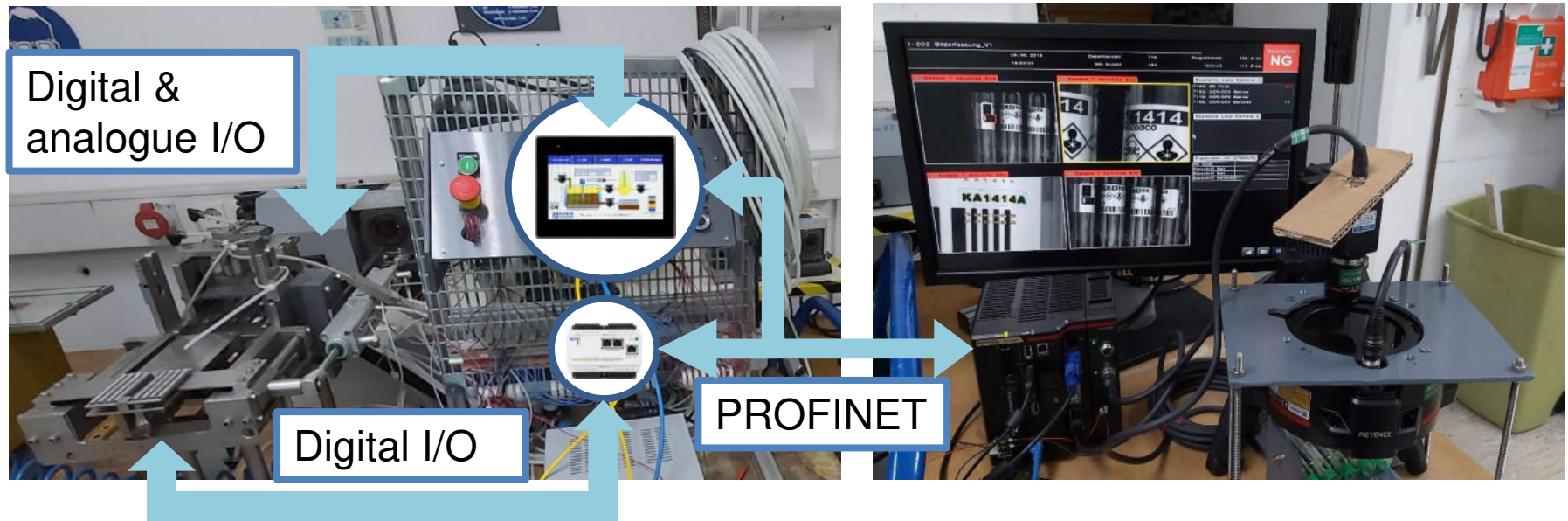
Parametrization & Visualization



Setup of the plant



The solution by Zander Aachen



- Replace slow microprocessor-based controllers with a **high-speed FPGA-based controller ZX20TP**
- Replacement of physical control elements with the **flexible HMI MVisio 7"**
- Generating and enabling new operating modes such as **simple, individual parameterization** with the **MVisio_7**
- Introducing **optical acquisition** and processing paired with a **high-speed PLC**

Software instead of hardware – Higher diversity & flexibility

ZX20T



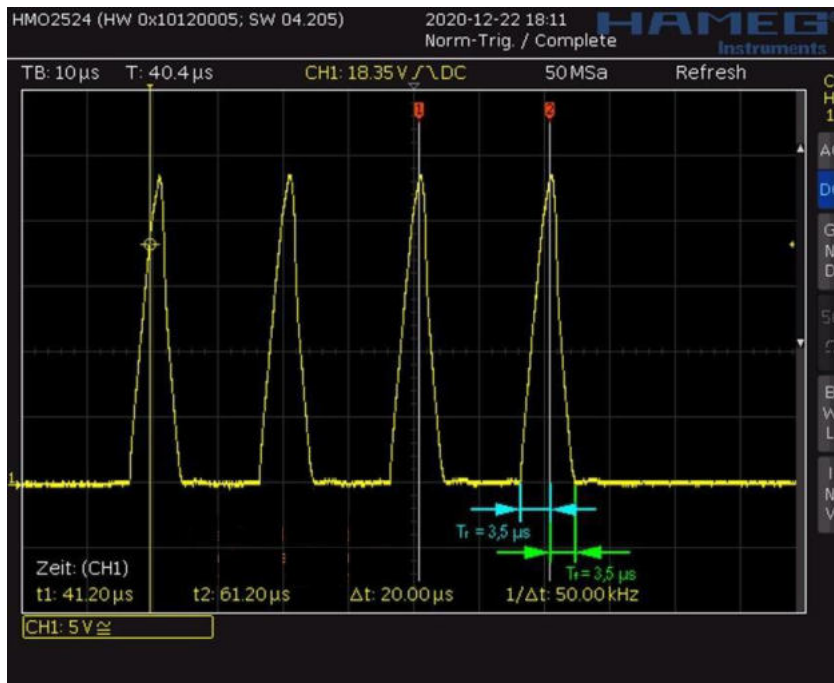
- Real-time capable
- Reliable and parallel processing thanks to FPGA technology
- No cycle time, no jitter
- Higher selectivity
- High-speed communication with image processing systems
- Process acceleration up to the physical limits of the system
- Easy programmability

MVisio 7"



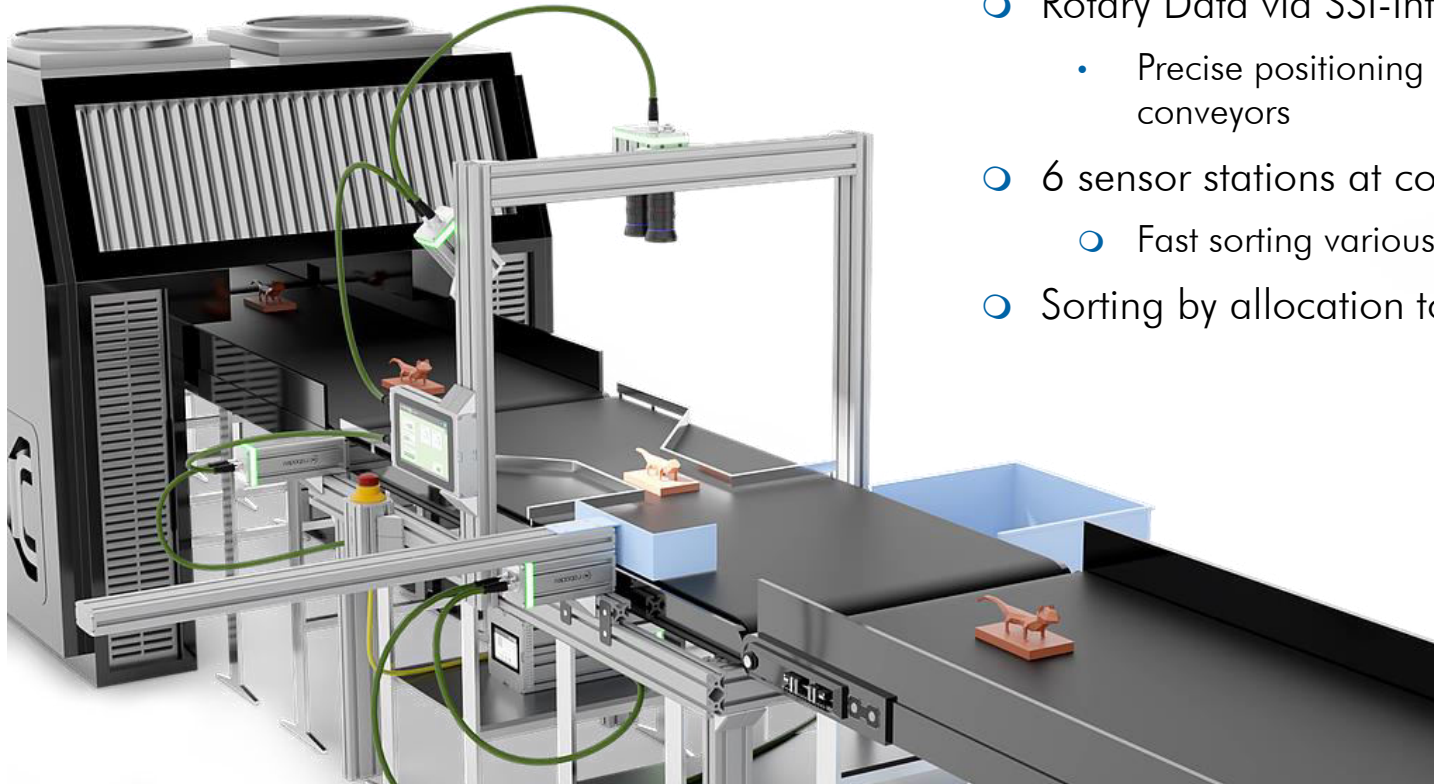
- Interactive process visualization
- Fast diagnosis of the system status
 - Identification via status messages
 - Highlighting active elements
- Option of process parameterization
- Reduction of I/Os and thus additional hardware
- High-speed communication with image processing systems and high-speed PLC
 - Display of identification and process results
- Options for restricting access

Application 7: Generating of short pulses



- Generating very short output pulses
 - Output driver rise/fall-time of $3,5\mu s$
 - Resulting minimum pulse width of $7\mu s$
 - Programmable timer switching points in 125ns steps
 - Permanent output frequency of 25kHz
 - faster output switching frequency possible for a short time

Application 8: Partial sorting at conveyors



robodev.com | 13.01.2021 | Sortieren am Förderband

- Rotary and encoder at conveyors
 - Rotary Data via SSI-Interface
 - Precise positioning of parts on conveyors
 - 6 sensor stations at conveyors
 - Fast sorting various parts
 - Sorting by allocation to locks

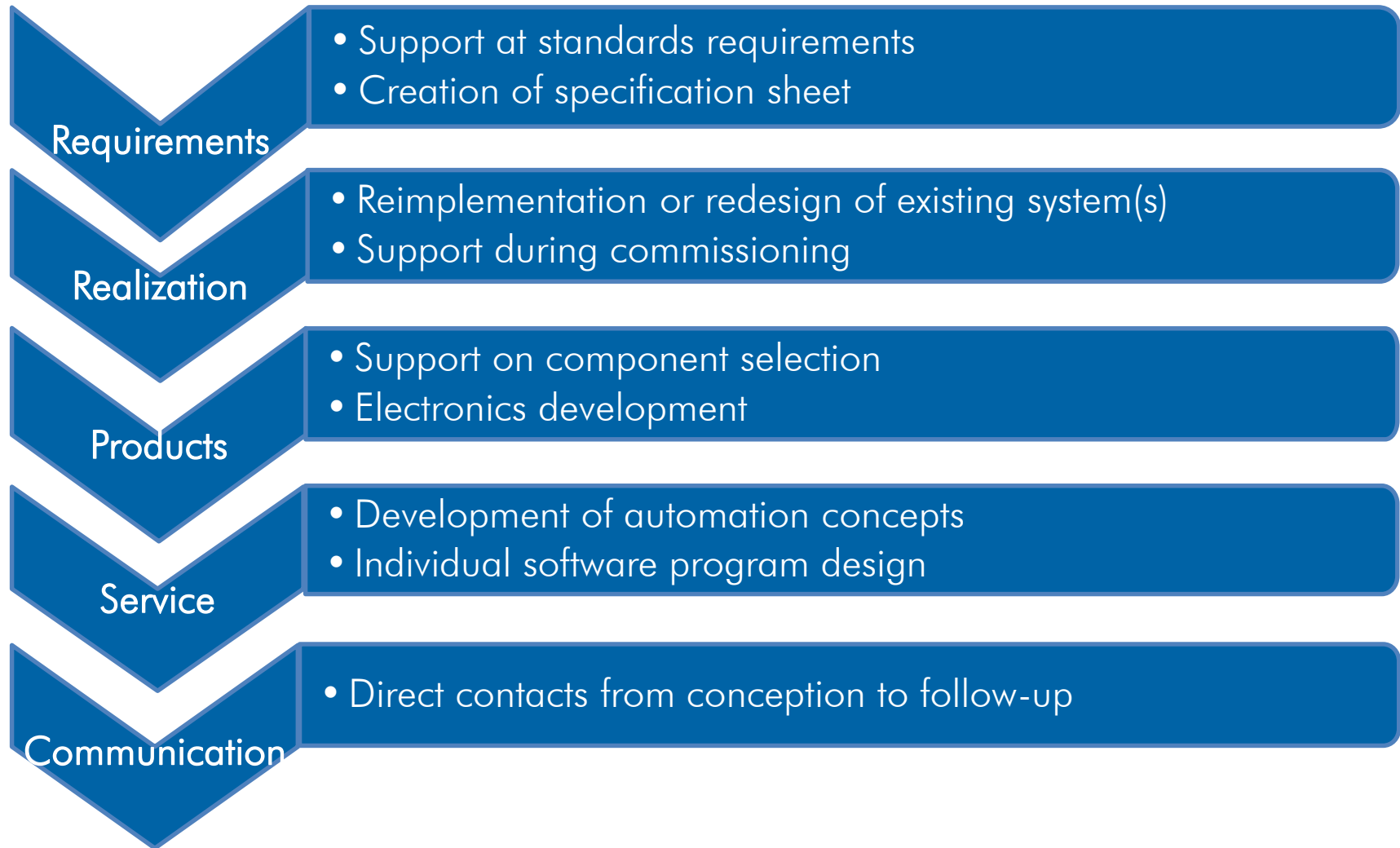
Application 9: Packaging street

- Encoder at conveyors
 - Positioning by SSI- Interface
 - Exact positioning of packaging at conveyors
 - Fast placement of boxes possible
 - Sorting by allocation to locks



Michael KR | 13.01.2021 | CC BY-SA 4.0

Engineering



Engineering & Industry 4.0

- Optimization of the machines communication structure and processes
- Optimization of the Human-Machine interaction
- Increase in efficiency

Goal

- Formation of our team „Process Intelligence 4.0“
- Software individualization and Hardware supply
- In practice: Creation of digital process twins with visualization of cutting-edge networked HMI solution (OPC UA) and SPS

Action &
Concretization

Software-Development

- Software solution for your individual application
- Our small high-speed-controller can be programmed in structured text based on your individual requirements
- Software programs for the series ZX09, ZX20 can be preinstalled

Software Service –
High Speed Controller

- Customer individual and certified safety solutions for your machines
- The controller contains already our certified program, which will free you from the whole safety programming effort
- Wire the TALOS controller, choose the program – plug & play

Software Service –
Safety Controller TALOS

Software Service for HMI MVisio in CoDeSys

Creating individual automatization software in CoDeSys V3.5

Remote maintenance and monitoring via OPC UA

Fast diagnosis with the support of a digital twin

Error history with textual description

User friendly parameterization with trend indicator